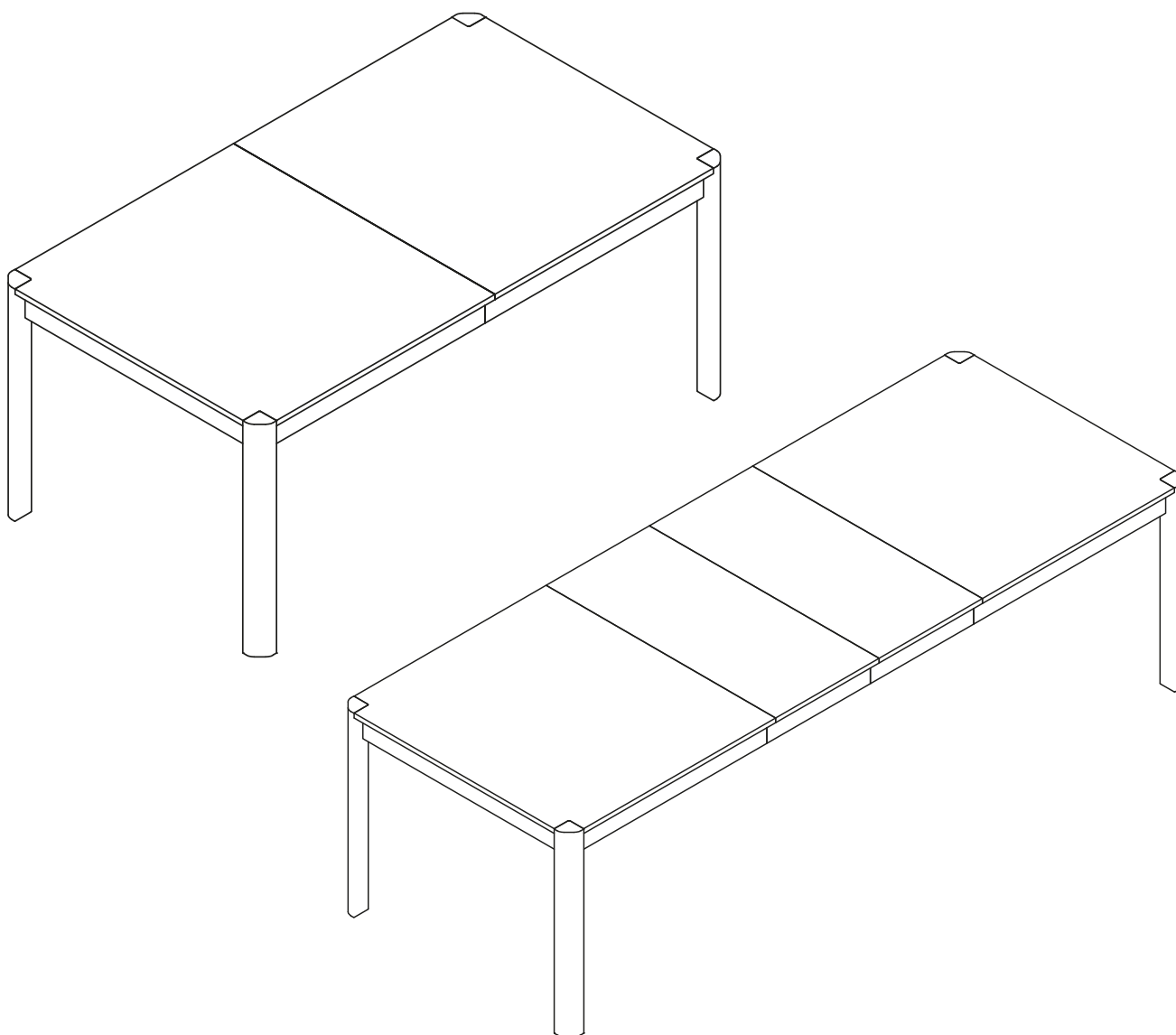
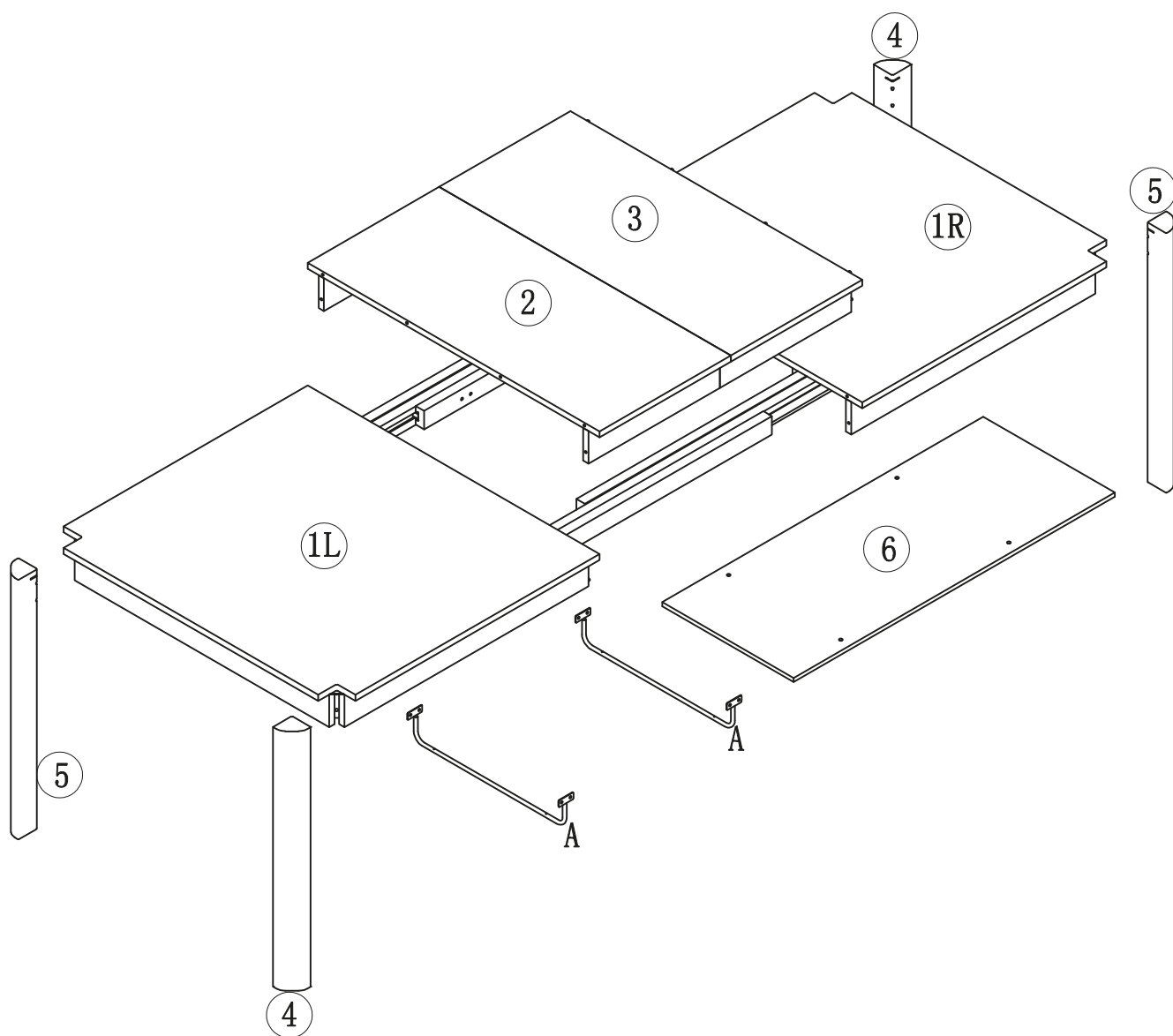


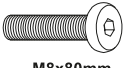
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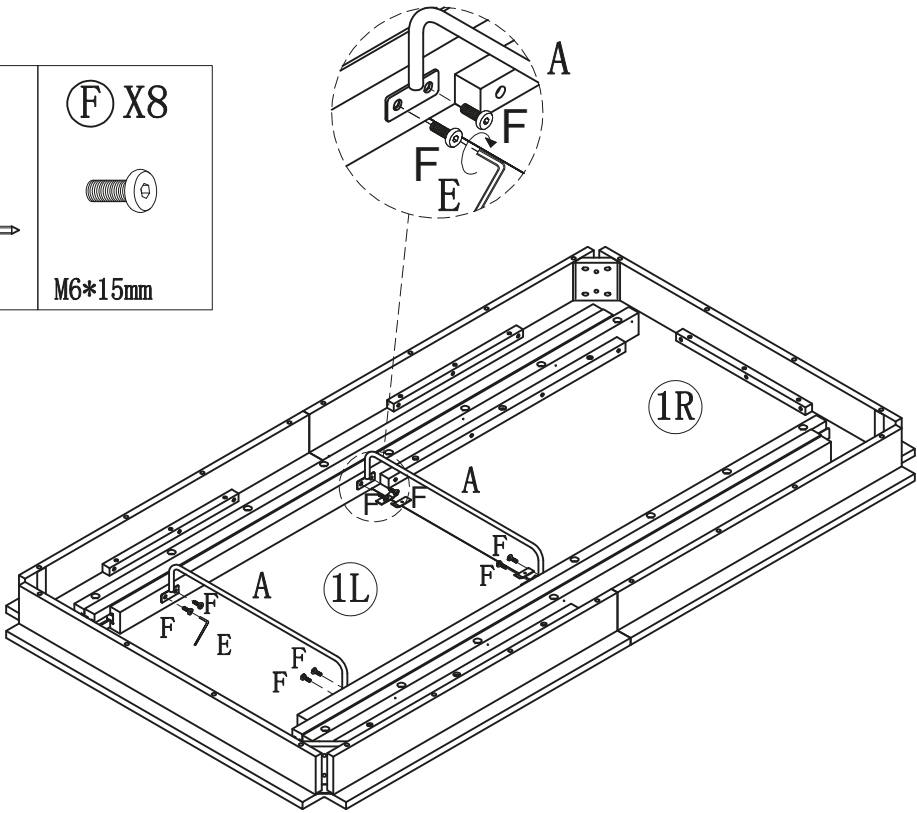




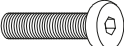
A  x2 520x95x50mm	B  x8 M8x80mm	C  x8 Ø 16mm	D  x1 M5	E  x1 M4
F  x8 M6x15mm	G  x4 M4x12mm	H  x4	I  x8 Ø 13mm	

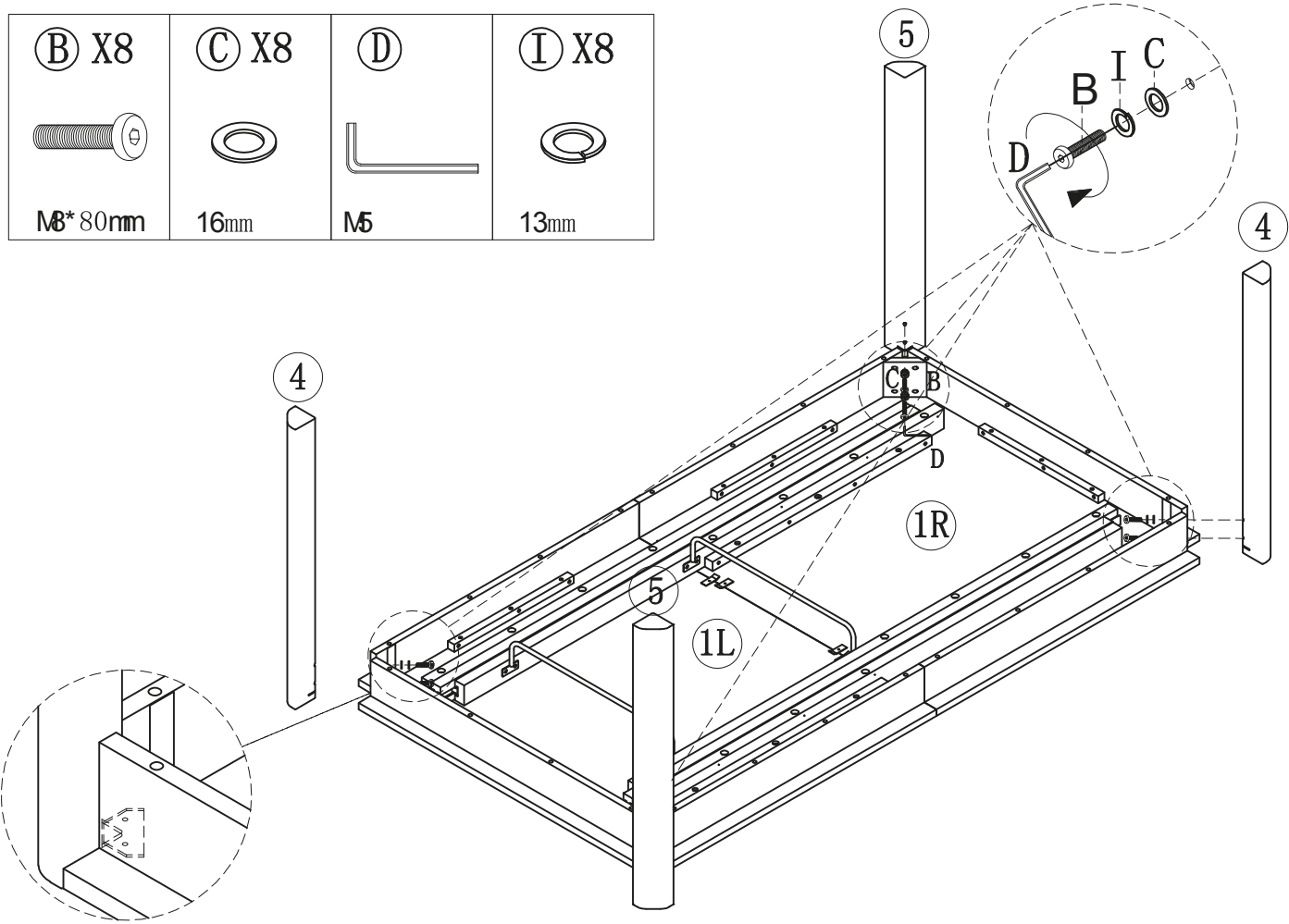
Step 1

(A) X2	(E)	(F) X8
		
520*95*50mm	M4	M6*15mm

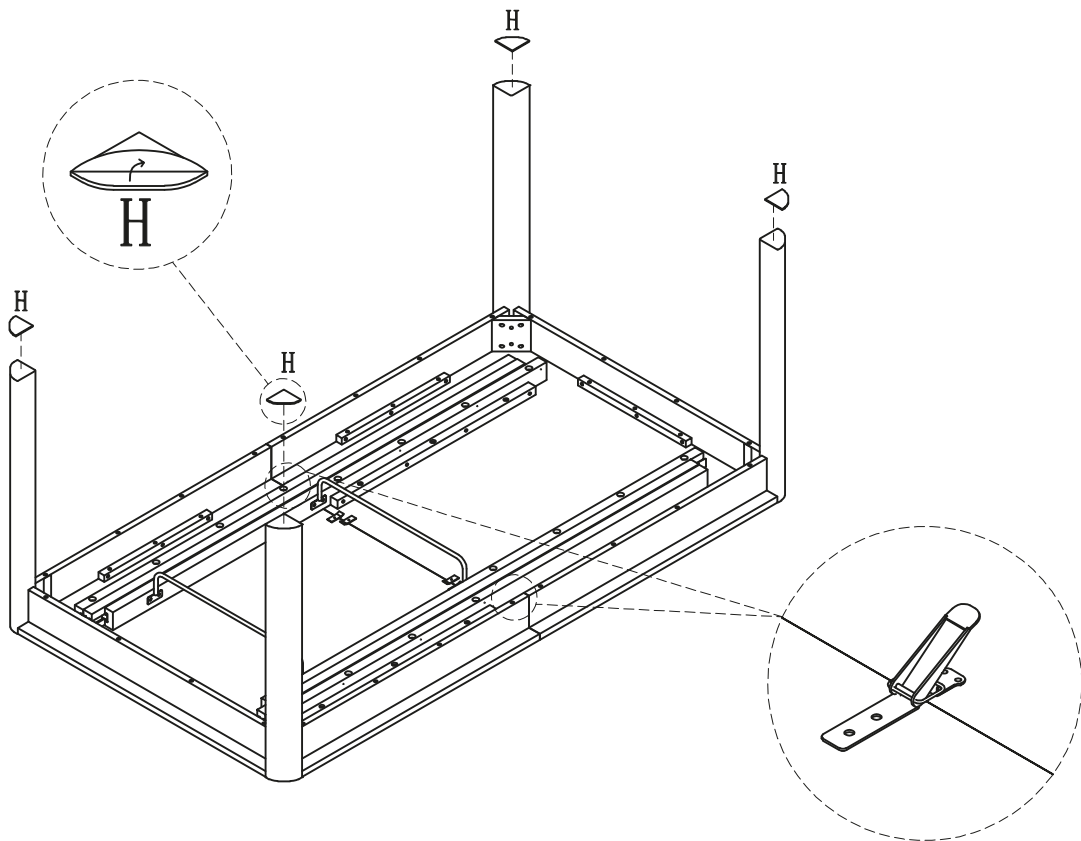
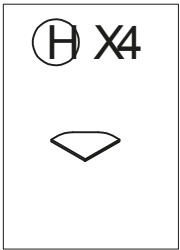


Step 2

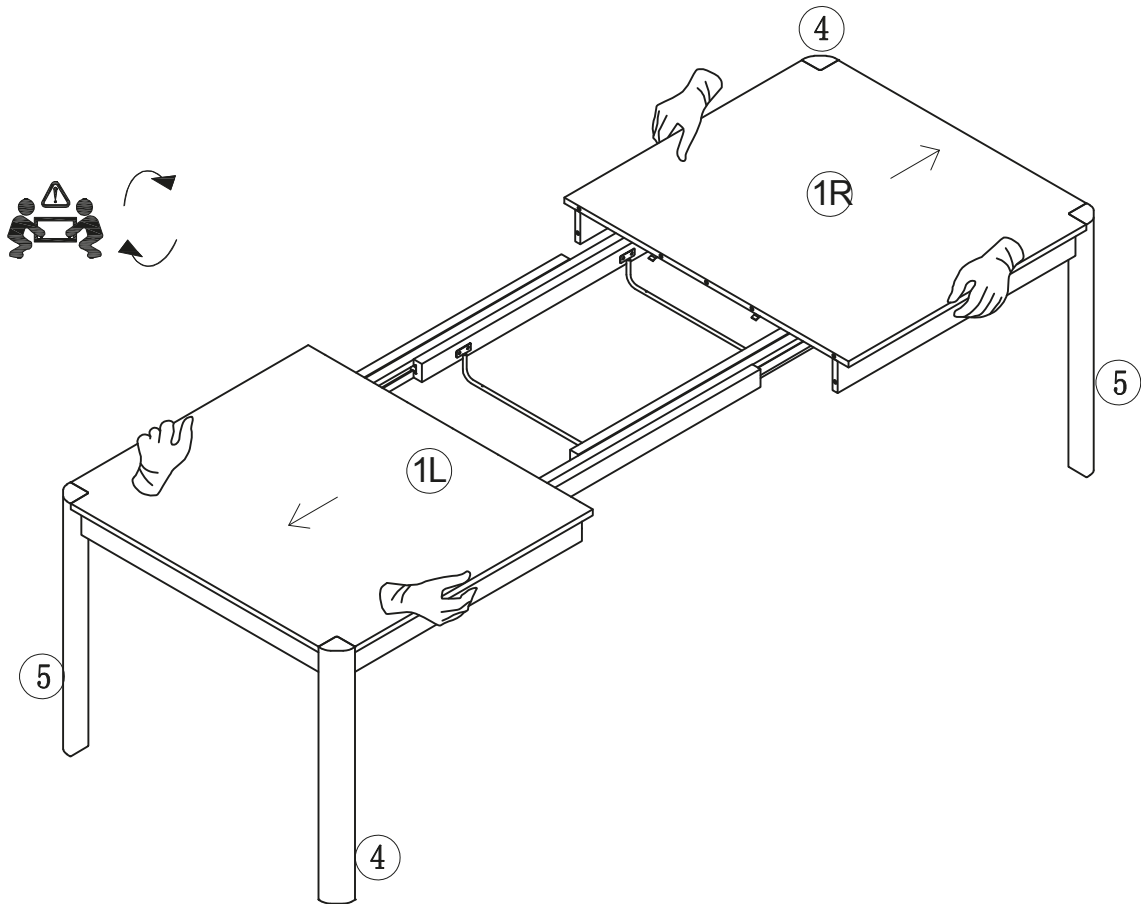
(B) X8	(C) X8	(D)	(I) X8
			
M6*80mm	16mm	M5	13mm



Step 3



Step 4

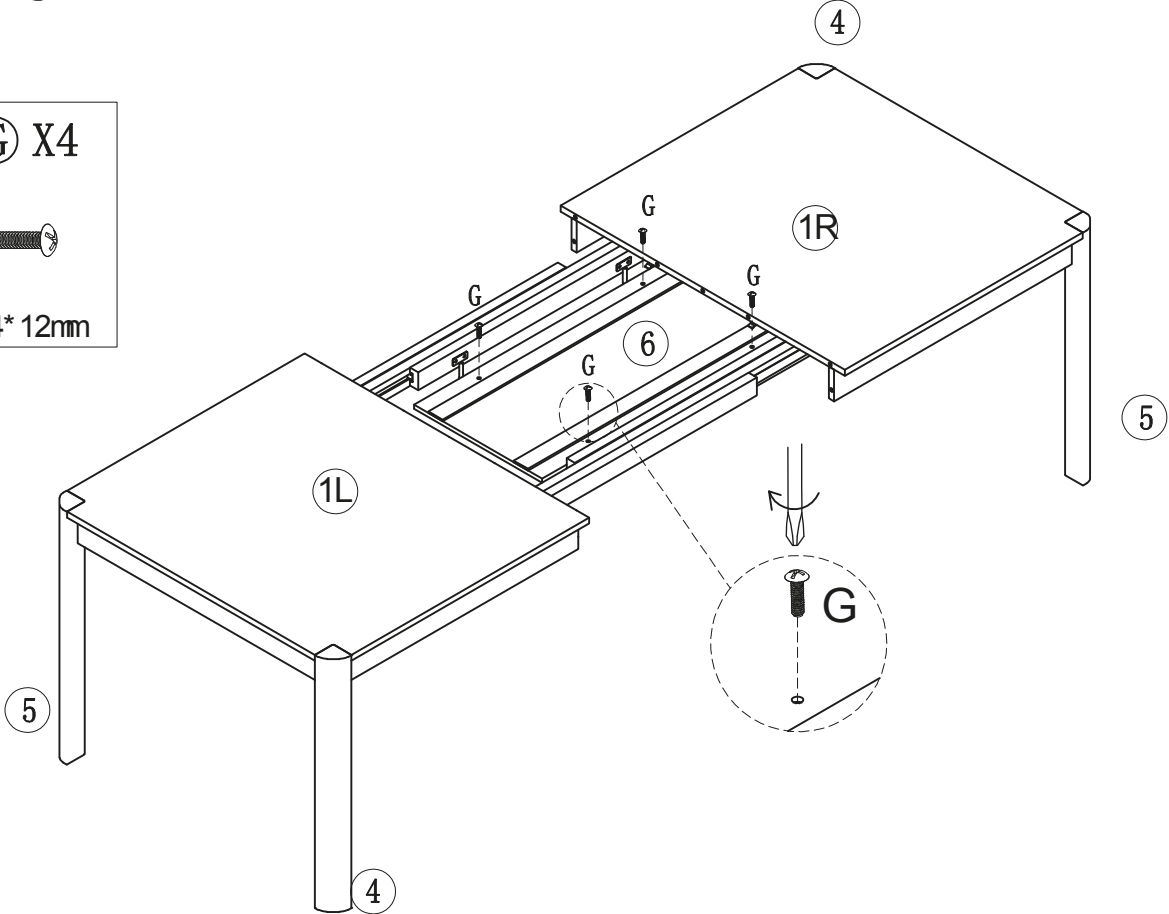


Step 5

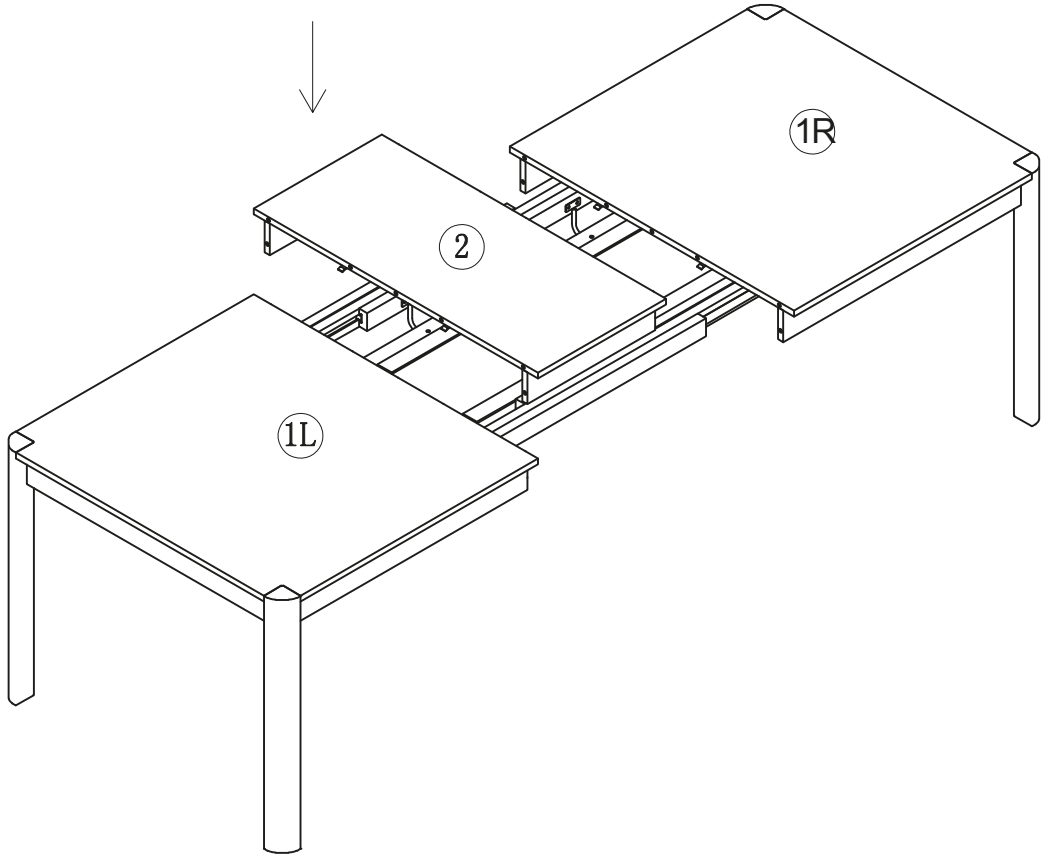
ⓐ X4



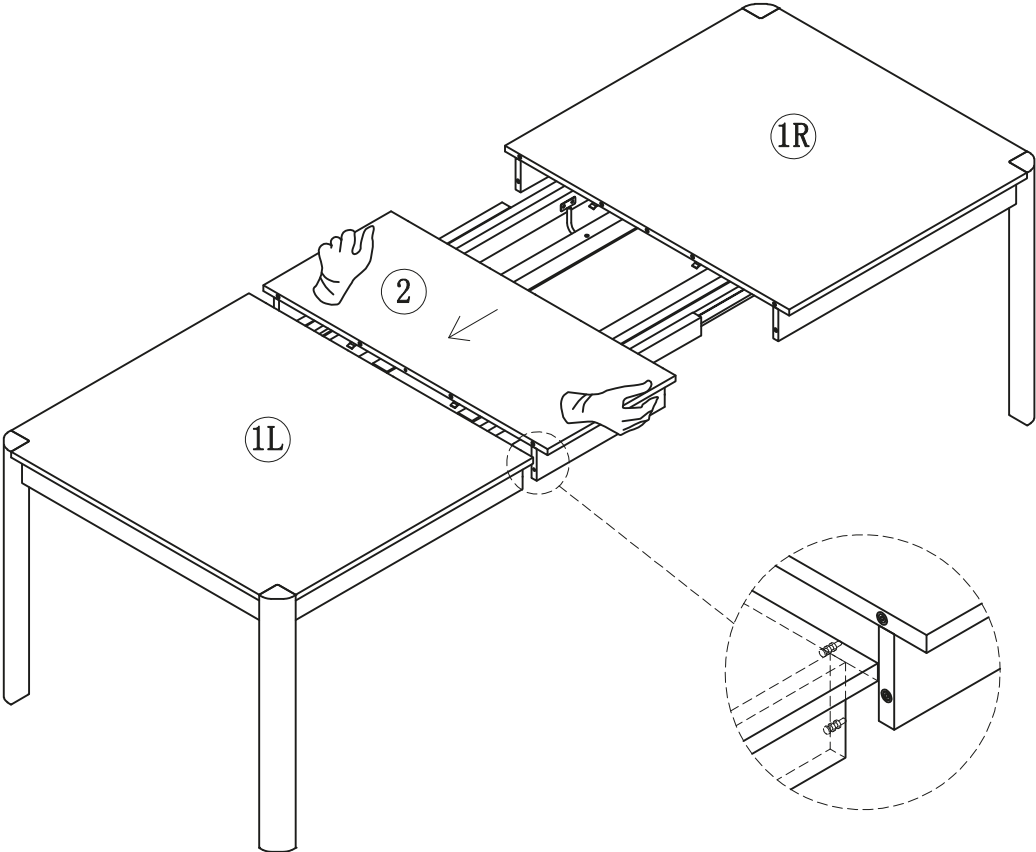
M4*12mm



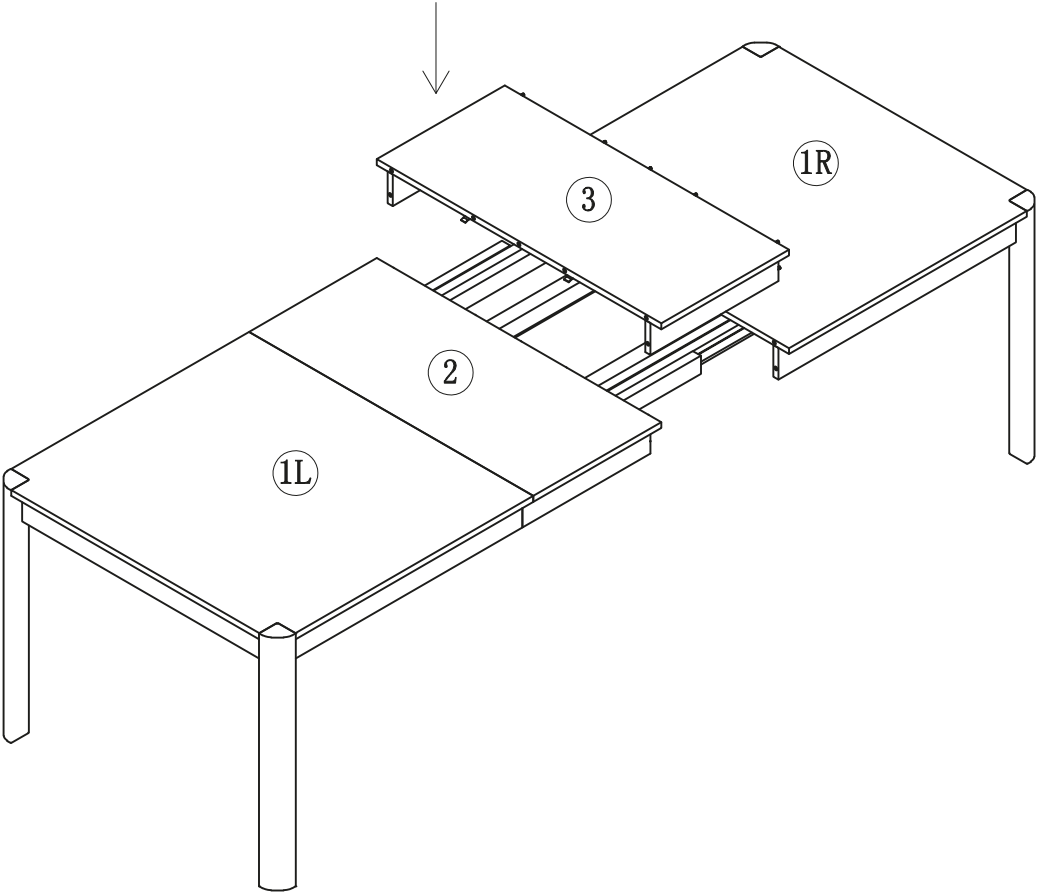
Step 6



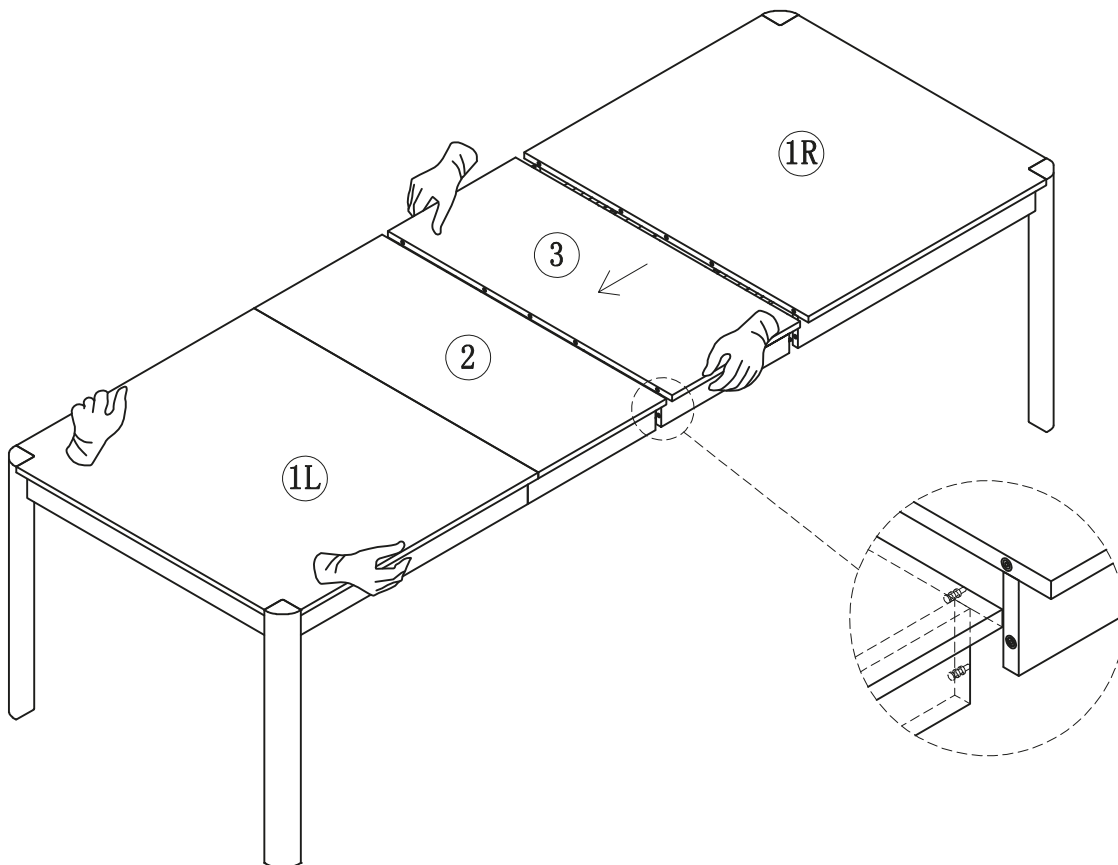
Step 7



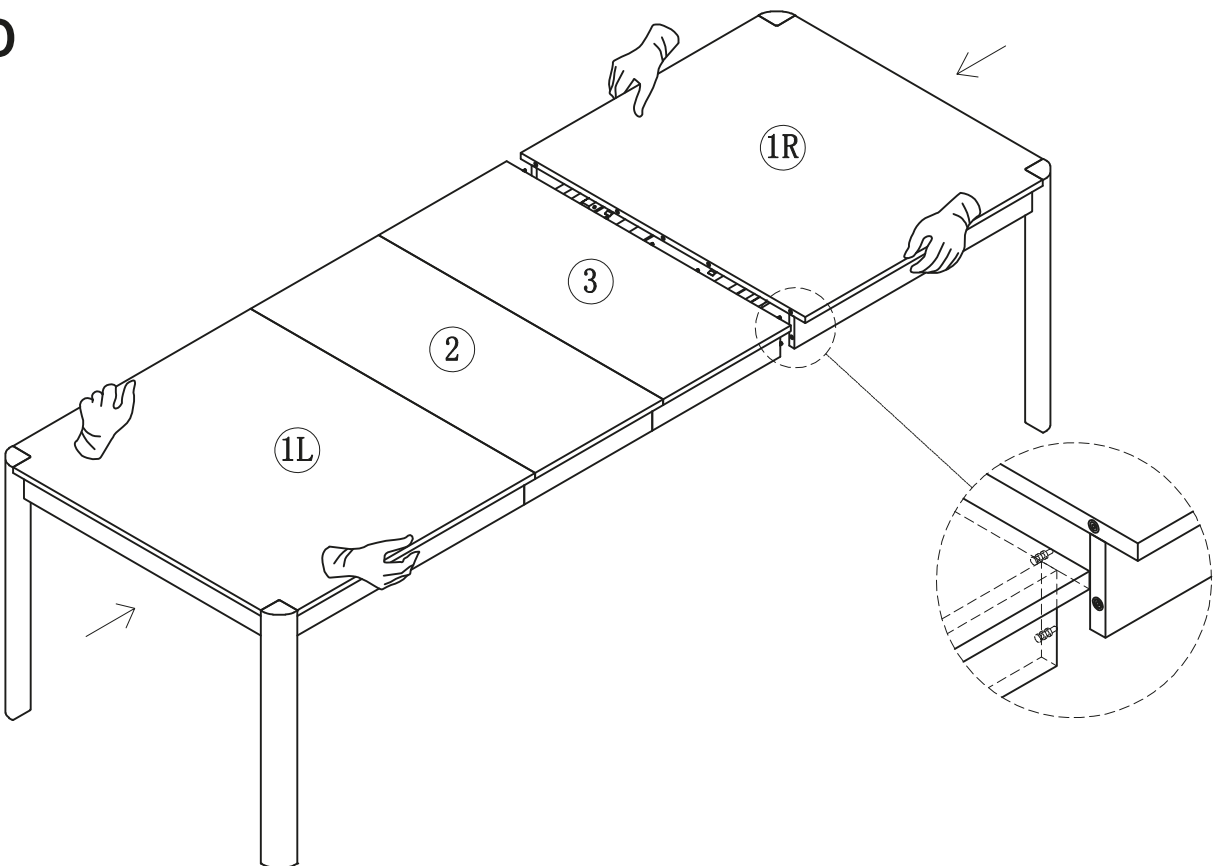
Step 8



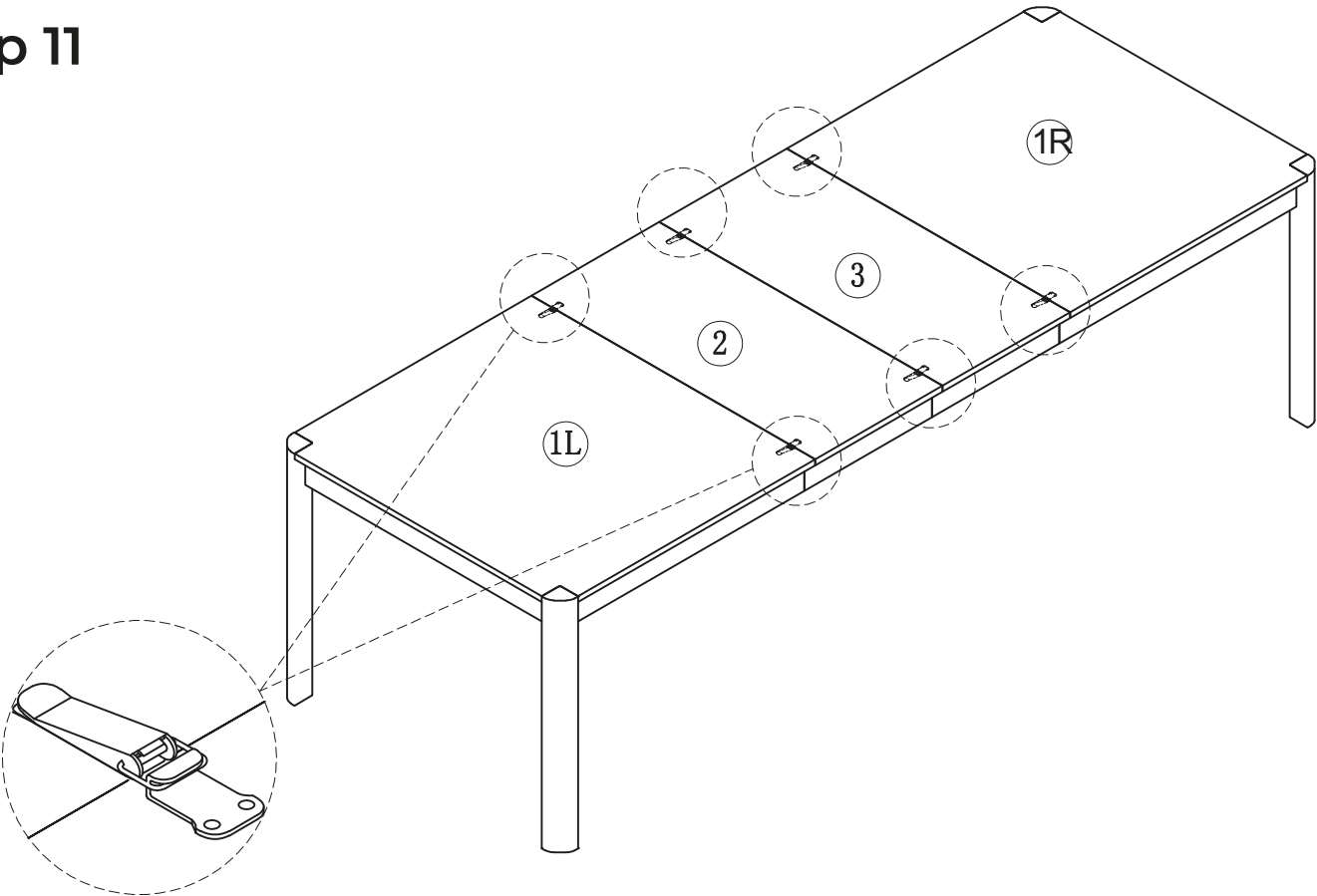
Step 9



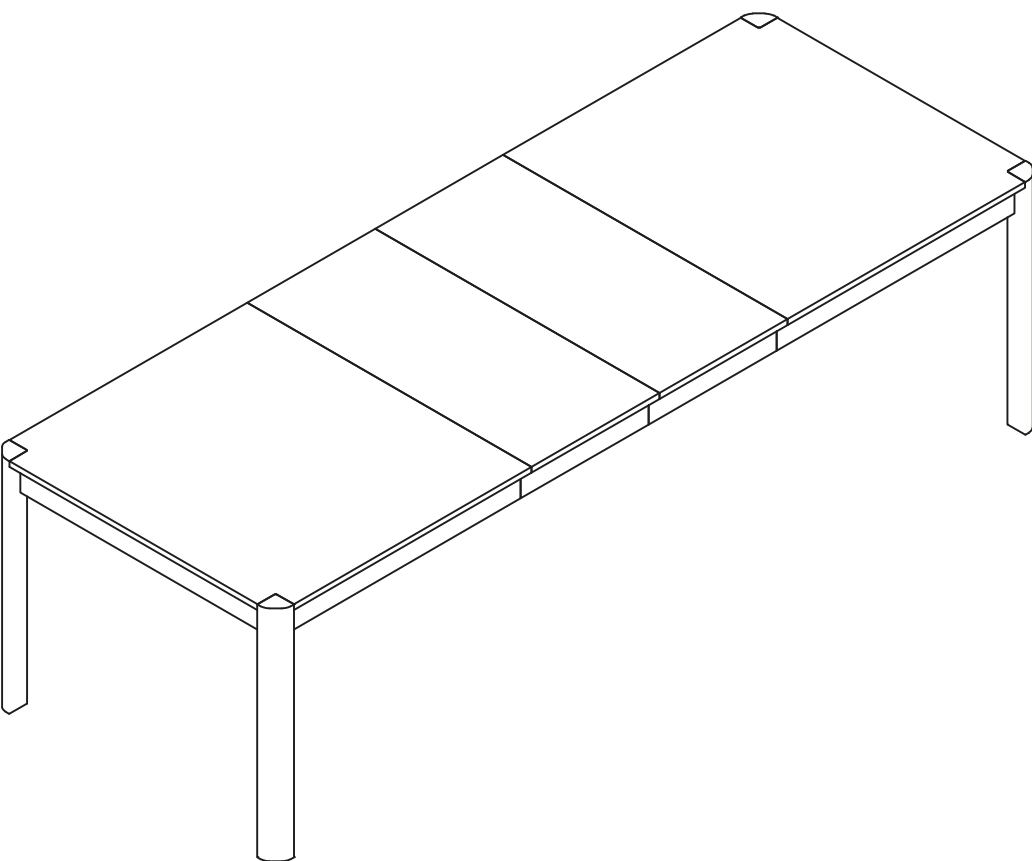
Step 10



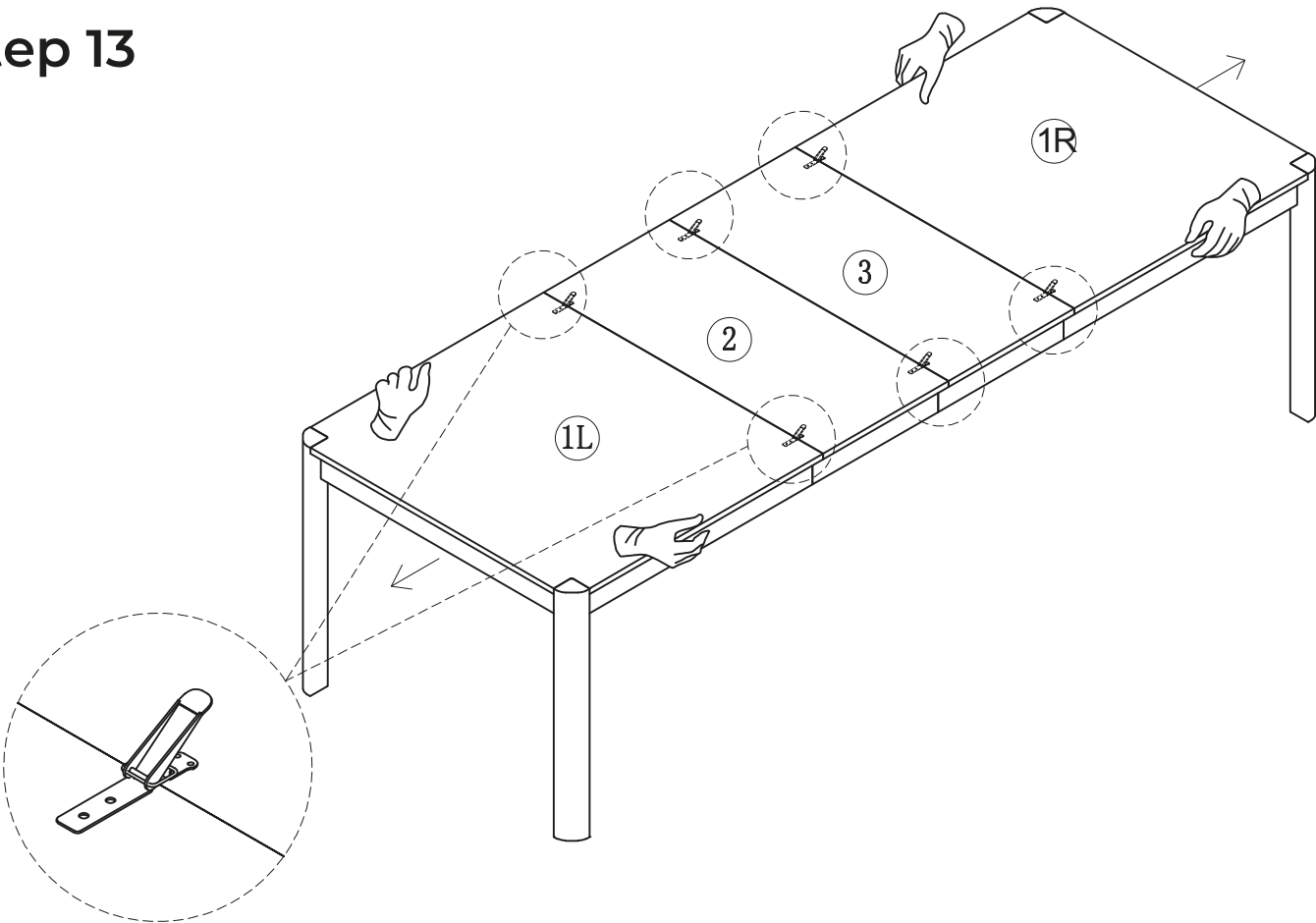
Step 11



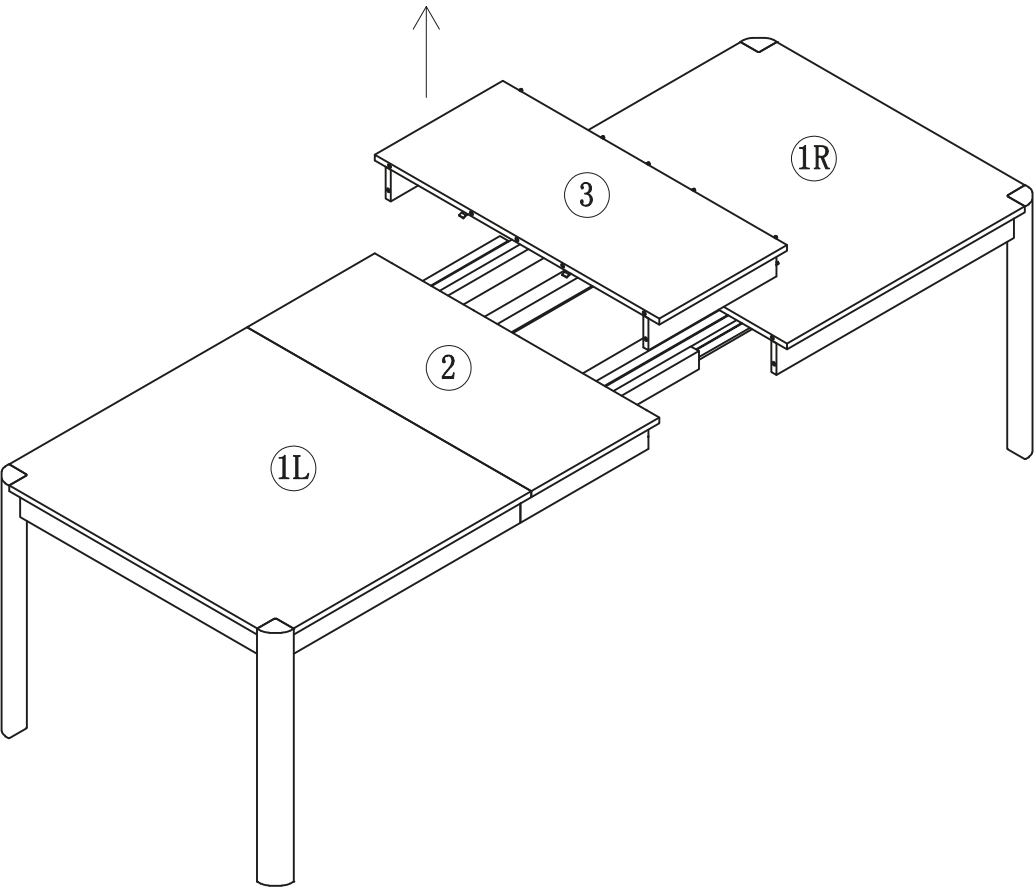
Step 12



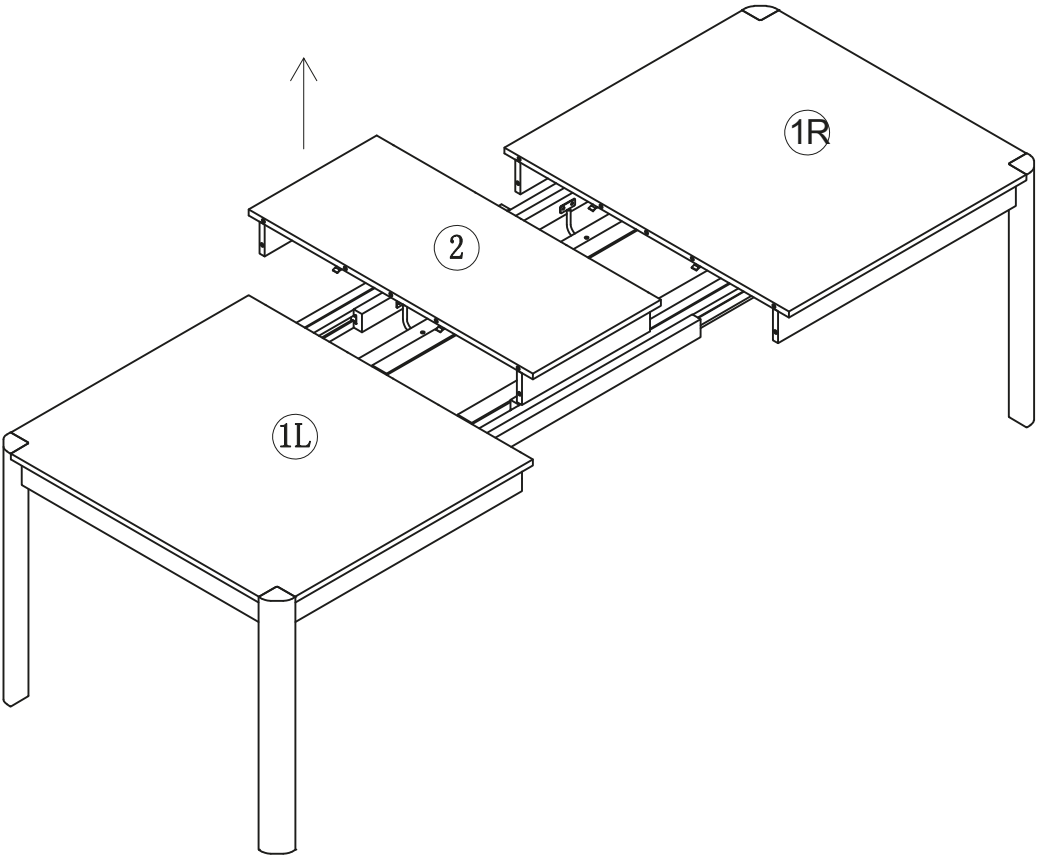
Step 13



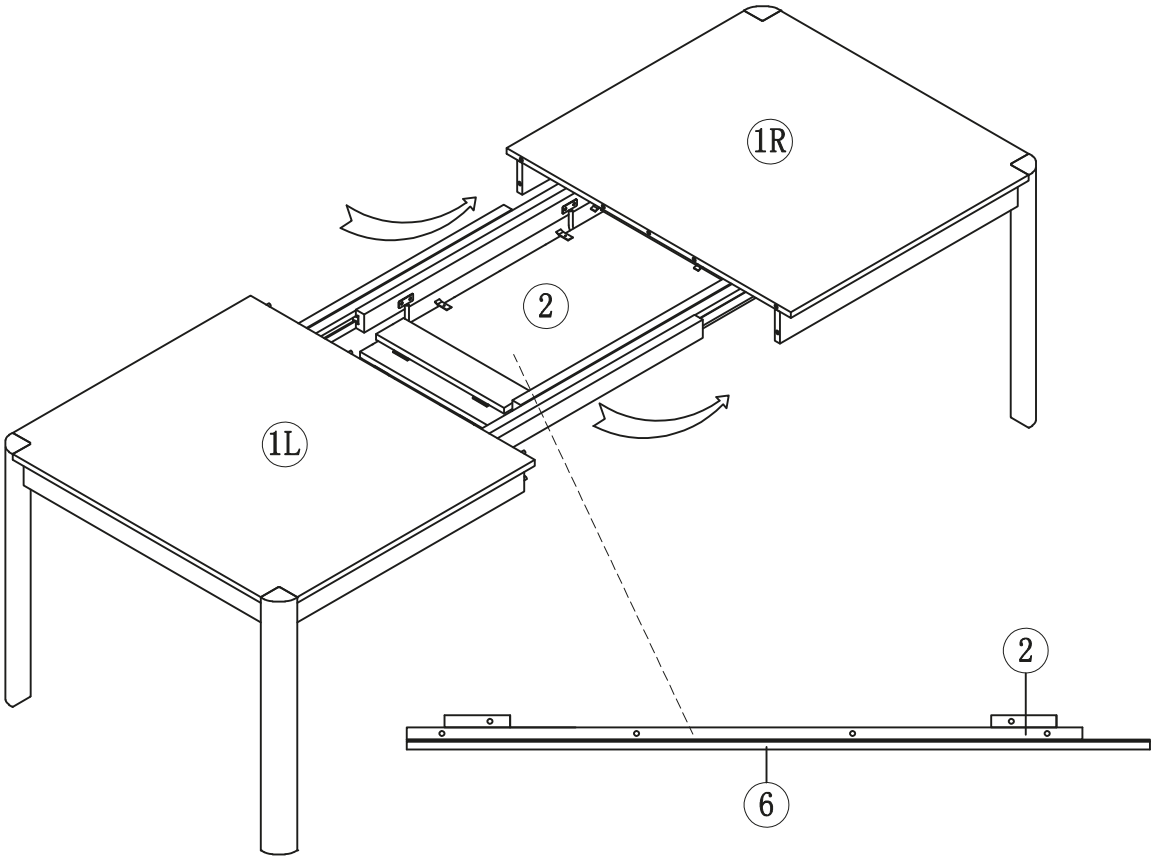
Step 14



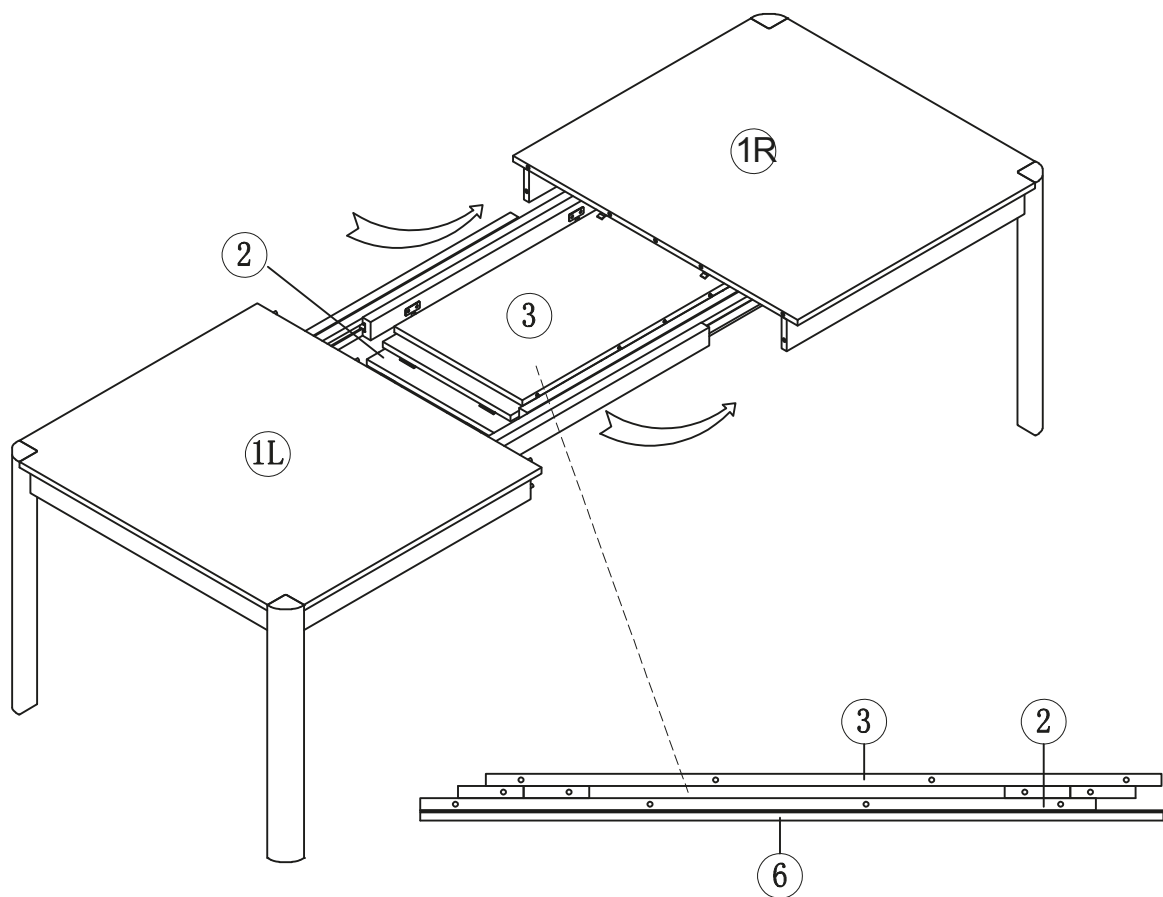
Step 15



Step 16



Step 17



Step 18

